

# SaniForce® 2.0

Air-Operated Double Diaphragm Pumps for food, beverage, personal care, cosmetics, & pharmaceutical applications



*protect your* **PROCESS**

## Portable, easy-to-clean, quick knockdown design

- > Durable design for rigorous, continuous use
- > Maximum flow rates up to 250 gpm (946 lpm)
- > Featuring Graco's durable, lube-free, non-stick air valve
- > Quick knockdown for easy cleaning, sanitizing, and draining
- > All fluid contact materials are FDA-Compliant and meet CFR Title 21

# INGREDIENTS TRANSPORT

## SaniForce Solutions

Improved cleanability, safety, and ease of use

protect your **PROCESS**

### FG-Series (Food Grade)



SaniForce FG 515	SaniForce FG 1040	SaniForce FG 1590	SaniForce FG 2150
15 gpm (57 lpm)	40 gpm (151 lpm)	90 gpm (341 lpm)	150 gpm (568 lpm)
Up to 5,000 cps	Up to 10,000 cps	Up to 15,000 cps	Up to 25,000 cps
3/32 in (2.38 mm)	1/8 in (3.2 mm)	3.16 in (4.8 mm)	1/4 in (6.4 mm)

### HS-Series (High Sanitation)



SaniForce HS 1040	SaniForce HS 1590	SaniForce HS 2150	SaniForce HS 3250
40 gpm (151 lpm)	100 gpm (379 lpm)	150 gpm (568 lpm)	250 gpm (946 lpm)
Up to 10,000 cps	Up to 15,000 cps	Up to 25,000 cps	Up to 25,000 cps
1/8 in (3.2 mm)	3/16 in (4.8 mm)	1/4 in (6.4 mm)	3/4 in (19 mm)

### Typical Materials



## LP-Series (Large Particle)



SaniForce 1590	SaniForce 3150	SaniForce 4150	SaniForce 3150	SaniForce 4150
80 gpm (303 lpm)	130 gpm (492 lpm)	90 gpm (341 lpm)	130 gpm (492 lpm)	90 gpm (341 lpm)
Up to 15,000 cps	Up to 15,000 cps	Up to 15,000 cps	Up to 15,000 cps	Up to 15,000 cps
1.25 in (31.8 mm)	2.6 in (66 mm)	3.8 in (96.5 mm)	2.6 in (66 mm)	3.8 in (96.5 mm)

## 3A-Series (3-A Approved)



SaniForce 3A 1590	SaniForce 3A 2150	SaniForce 3A 3250
100 gpm (379 lpm)	150 gpm (568 lpm)	250 gpm (946 lpm)
Up to 15,000 cps	Up to 25,000 cps	Up to 25,000 cps
3/16 in (4.8 mm)	1/4 in (6.4 mm)	3/4 in (19 mm)

## PH-Series (Pharmaceutical)



SaniForce PH 1040	SaniForce PH 1590	SaniForce PH 2150	SaniForce PH 3250
40 gpm (151 lpm)	100 gpm (379 lpm)	150 gpm (568 lpm)	250 gpm (946 lpm)
Up to 10,000 cps	Up to 15,000 cps	Up to 25,000 cps	Up to 25,000 cps
1/8 in (3.2 mm)	3/16 in (4.8 mm)	1/4 in (6.4 mm)	3/4 in (19 mm)



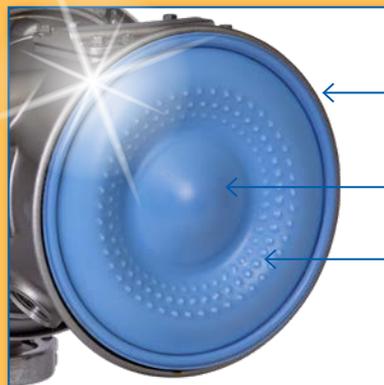
# SaniForce® Diaphragms & Air Valves

All SaniForce diaphragm pumps are available with our signature overmolded diaphragms and externally servicable air valves for cleaner and smoother operations.

With PTFE on the fluid side and EPDM on the air side, SaniForce overmolded diaphragm pumps are one of the easiest to clean and longest lasting in the market.

## Prevent bacteria growth with the Graco overmolded diaphragm.

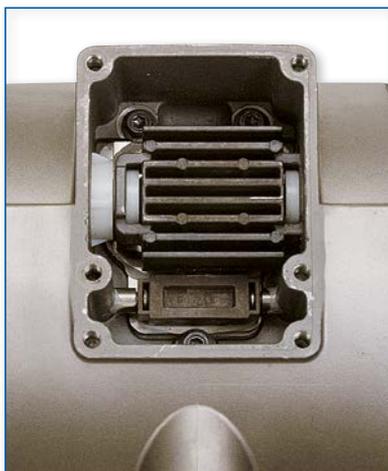
- > Improve wear and diaphragm life with no exposed diaphragm plate on the fluid side
- > Longer diaphragm life in applications that still require PTFE
- > Molded in fluid plate removes areas for food to hide – easier cleaning



EDPM backer

No fluid side plate

PTFE overmolded  
fluid side diaphragm



## Increase uptime with durable, externally servicable air valve.

With fewer moving parts and external serviceability, SaniForce air valves offers leading efficiency and less downtime. The-lube free, non-stick design is one of most hygienic options on the market.

- Increase durability and reduce repair time with fewer moving parts
- Externally servicable (pilot and air valve) for quick, inexpensive repairs
- Three-way pilot valve for non-stick operation
- Lube-free for increased sanitation

# SaniForce® Rotatable Stand

Many SaniForce diaphragm pumps are available with our convenient rotatable stand.

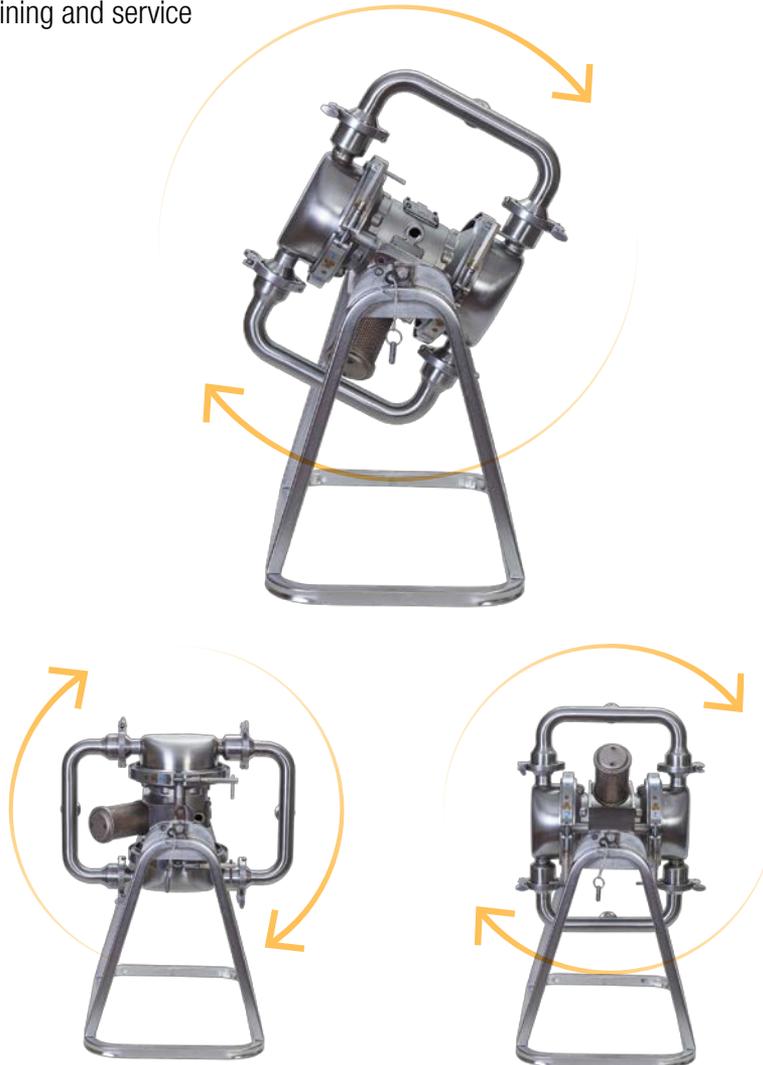
With the need for quick draining and easy servicing many SaniForce diaphragm pumps offer the rotatable stand solution.

## Rotatable stand for quick draining and easy servicing

- Quick-release key
- Decrease downtime
- 360° rotation
- Easy cleaning, draining and service

## Available on the following pumps:

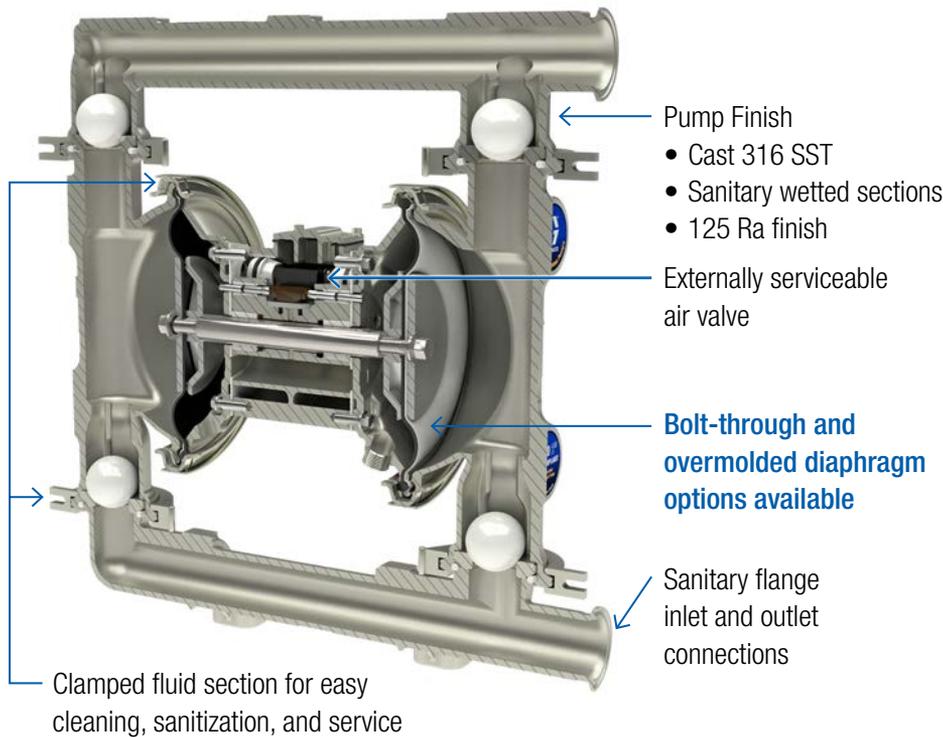
- SaniForce HS-Series
- SaniForce LP-Series
- SaniForce 3A-Series
- SaniForce PH-Series



# SaniForce® FG-Series Diaphragm Pumps

Increase durability and reduce repair time with fewer moving parts.

- Externally serviceable air valve for quick, inexpensive repairs
- Designed for rigorous, continuous use with quick knockdown design for easy cleanability and sanitation
- Ideal for applications requiring high flow rates and portability



Fluid contact areas are all FDA-compliant and meet CFR Title 21



	SaniForce 515	SaniForce 1040	SaniForce 1590	SaniForce 2150
Fluid Connection	1 in	1.5 in	2 in	2.5 in
Maximum Viscosity	Up to 5,000 cps	Up to 10,000 cps	Up to 15,000 cps	Up to 25,000 cps

Common Materials	Salad dressings	Edible oils
	Condiments	Snack food flavorings
	Sauces	Light lotions and creams
	Juices and flavored drinks	Beer, wine & more

# SaniForce® HS-Series Diaphragm Pumps

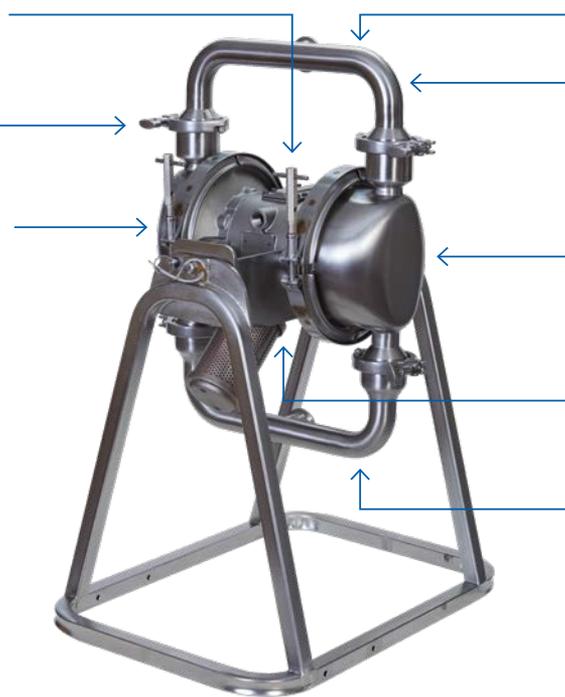
**Easy to clean and sanitize pump for high care applications.**

- Fewest gaskets and clamps for improved flushing
- Fewer areas for food and bacteria to hide for increased sanitation and easier cleaning
- Three-way pilot valve for non-stick operation
- Externally serviceable air valve for quick, inexpensive repairs

**Patented, durable, lube-free air valve**

Sanitary flange and DIN connections

32 Ra formed/welded stainless steel with sanitary finish



316 L SST Construction

Single piece manifold reduces clamps and areas for food and bacteria to hide

**Overmolded and bolt in diaphragm options are available**

Leak detector available on HS models

Optimized fluid path improves cleanability and sanitization



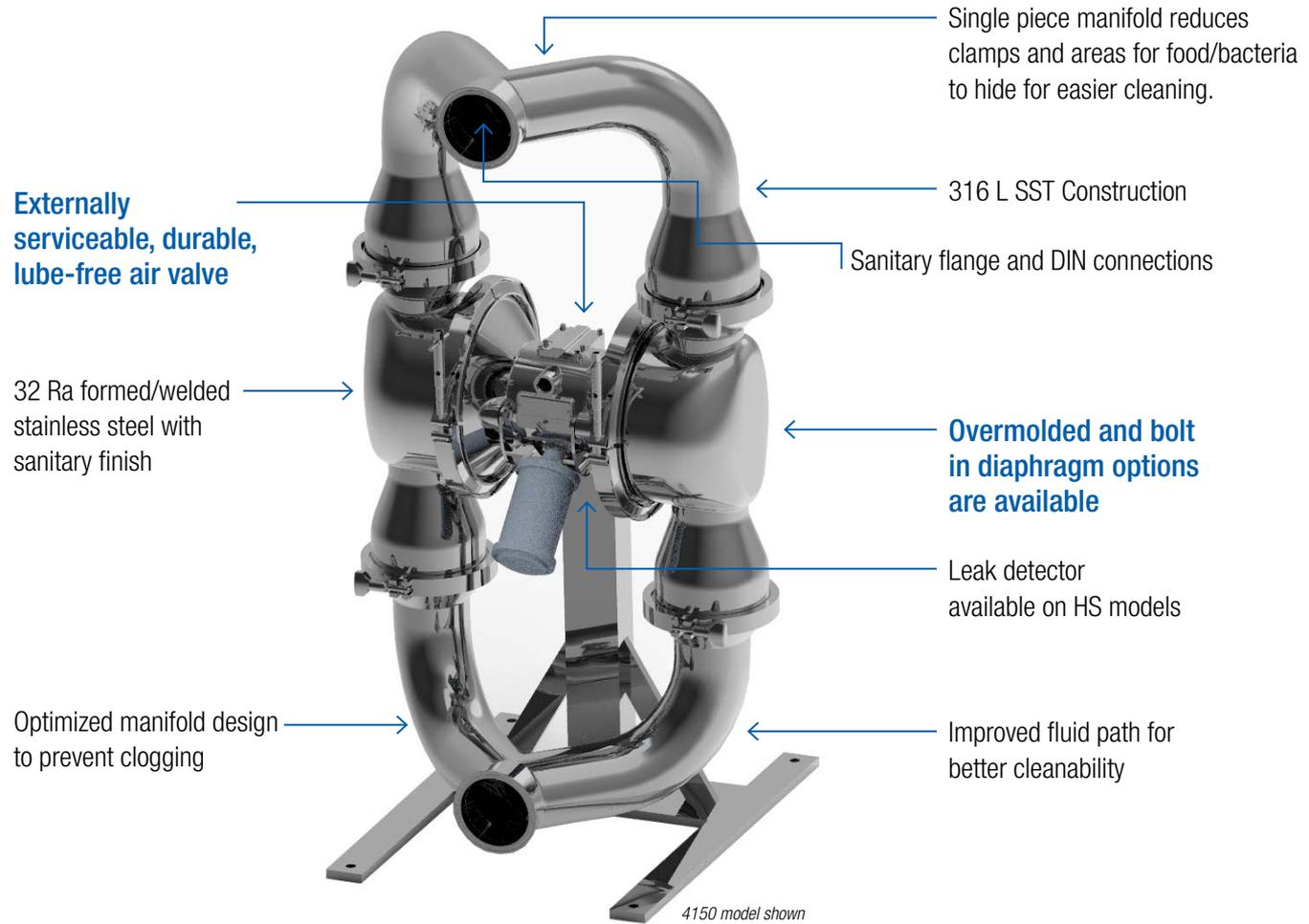
	SaniForce HS 1040	SaniForce HS 1590	SaniForce HS 2150	SaniForce HS 3250
<b>Fluid Connection</b>	1 in	1.5 in	2 in	3 in
<b>Maximum Viscosity</b>	Up to 10,000 cps	Up to 15,000 cps	Up to 25,000 cps	Up to 25,000 cps

<b>Common Materials</b>	Personal care	Lotions and creams
	Cosmetics	Variegates
	High care food	Sauces and dressings

# SaniForce® LP-Series Diaphragm Pumps

## Built to handle solids up to 3.8 inches in diameter

- Easy to clean sanitary flange connections for a quick knockdown design and minimal downtime
- Durable pump construction handles particulates and abrasives in material without damage to pump
- 3 and 4 inch sizes available in both air and electric operated models



## Flapper Check

Handles solids up to 3.8 inches (97 mm) without crushing or damaging material



## Large Particle Pump Sizes



	SaniForce 1590	SaniForce 3150	SaniForce 4150
<b>Maximum Particle Size</b>	1.2 in max pumpable solids (30 mm)	2.6 in max pumpable solids (66 mm)	3.8 in max pumpable solids (97 mm)
<b>Maximum Flow</b>	80 gpm (303 lpm)	130 gpm (492 lpm)	90 gpm (341 lpm)
<b>Maximum Viscosity</b>	Up to 15,000 cps	Up to 15,000 cps	Up to 15,000 cps
<b>Fluid Connection</b>	1.5 in sanitary flange	3 in sanitary flange	4 in sanitary flange



	SaniForce 3150*	SaniForce 4150**
<b>Maximum Particle Size</b>	2.6 in max pumpable solids (66 mm)	3.8 in max pumpable solids (97 mm)
<b>Maximum Flow</b>	130 gpm (492 lpm)	90 gpm (341 lpm)
<b>Maximum Viscosity</b>	Up to 15,000 cps	Up to 15,000 cps
<b>Fluid Connection</b>	3 in sanitary flange	4 in sanitary flange

\*Shown with optional single inlet & outlet manifolds

\*\*Available with single inlet/outlet manifolds

### Common Materials

Meat & Poultry

Fruit filling materials

Ice cream varigates

# SaniForce® 3A-Series Diaphragm Pumps

## 3A Certified diaphragm pump for handling dairy safely and effectively.

- Increase durability and reduce repair time with fewer moving parts
- Three-way pilot valve for non-stick operation
- Externally serviceable for quick, inexpensive repairs
- Leak sensors installed with optional control box



**Patented, durable, lube-free air valve**

32 Ra formed/welded stainless steel with sanitary finish

Rotatable stand for quick draining and easy servicing

Single piece manifold reduces clamps and areas for food/bacteria to hide for easier cleaning

Sanitary flange and DIN connections

**Overmolded and bolt in diaphragm options are available**

Leak detector installed on 3A models

**\*Leak detector box available**



	SaniForce 3A 1590	SaniForce 3A 2150	SaniForce 3A 3250
<b>Maximum Viscosity</b>	Up to 15,000 cps	Up to 25,000 cps	Up to 25,000 cps
<b>Fluid Connection</b>	1.5 in sanitary flange	2 in sanitary flange	3 in sanitary flange

<b>Common Materials</b>	Dairy	Ice cream ingredients
	Yogurt	
	Cottage cheese	

# SaniForce® PH-Series Diaphragm Pumps

## Pharmaceutical grade diaphragm pump.

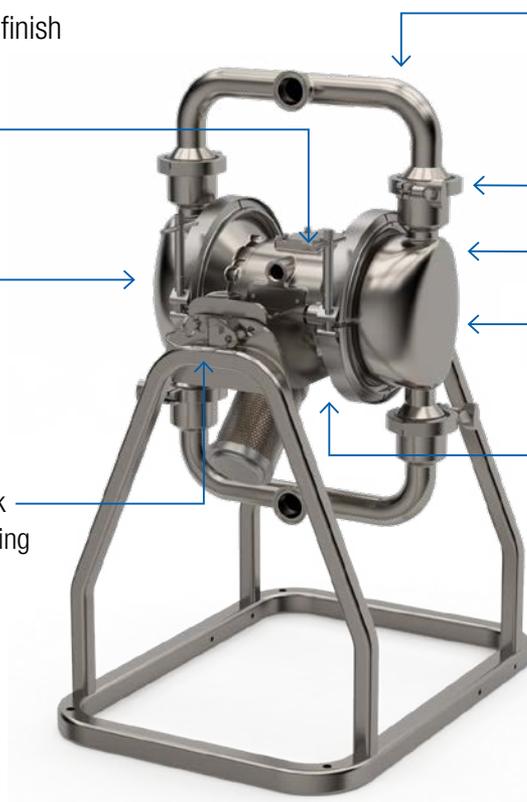
- Increase durability and reduce repair time with fewer moving parts
- Three-way pilot valve for non-stick operation
- Externally serviceable for quick, inexpensive repairs
- 20 Ra electropolished finish



**Patented, durable, lube-free air valve**

20 Ra formed/welded stainless steel with electropolished sanitary finish

Rotatable stand for quick draining and easy servicing



Single piece manifold reduces clamps and areas for food and bacteria to hide for easier cleaning

Sanitary flange and DIN connections

316L SST wetted sections

**Overmolded and bolt in diaphragm options are available**

Leak detector available for Pharma models 1590, 2150, and 3250



	SaniForce PH 1040	SaniForce PH 1590	SaniForce PH 2150	SaniForce PH 3250
<b>Fluid Connection</b>	Up to 10,000 cps	Up to 15,000 cps	Up to 25,000 cps	Up to 25,000 cps
<b>Maximum Viscosity</b>	1 in sanitary flange	1 in sanitary flange	2 in sanitary flange	3 in sanitary flange

<b>Common Materials</b>	Medical creams & lotions	Bio pharmaceuticals
	Organic reagent	Alcohol
	Blood products	Solvent

# APPLICATIONS

## Application Overview

Transfer options available for low to high viscosity materials from food to personal care to pharmaceuticals.

- > **FOODS:** Low to high viscosity ingredients including juices & flavored drinks, salad dressings & condiments, edible oils, snack food flavorings, frostings, beer & wine, caramels & chocolate syrups, jams & fruit fillings, tomato paste, peanut butter, and more



- > **DAIRY:** Yogurt, cottage cheese, ice cream ingredients



- > **PERSONAL CARE:** Lotions & creams, cosmetics, and high care food



- > **PHARMA:** Medical creams & lotions, organic reagent, blood products, bio pharmaceuticals, alcohol and solvent transfer



*protect your* **PROCESS**

All written and visual data contained in this document are based on the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

Call today for product information or to request a demonstration.  
**800.328.0211** or visit us at [www.graco.com/sanitary](http://www.graco.com/sanitary)

